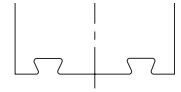
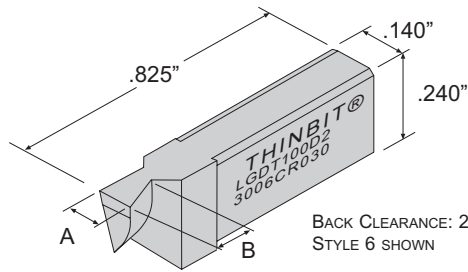
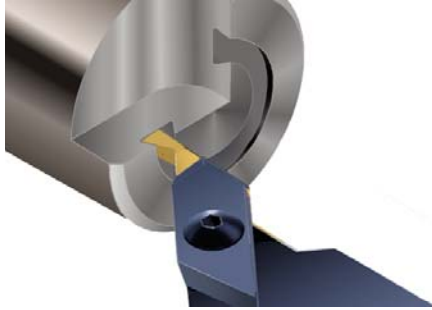


# GROOVE 'N TURN®

## DOVETAIL FACE GROOVING



STYLE 6  
STYLE 5  
TOP VIEW  
CCW ROTATION

SPECIFICATIONS				ORDER CODE				INFO.	
Insert Orientation & Radius	Insert Width 'A' +.001"/-.001"	Depth of Cut 'B' Minimum	Major Diameter Can be used on any diameter equal to or greater than listed	Insert Grades See Page 9-5 for expanded material descriptions and Page 9-12 for speeds and feeds information				Coating Page 9-6	Toolholder Catalog Section 7  Use Toolholders Beginning With
				DURA-MAX® 2000 Carbide For Steel & Interrupted Cutting		DURA-MAX® 5000 Carbide For Aluminum & Non-ferrous			
				ID Tool Style 5	OD Tool Style 6	ID Tool Style 5	OD Tool Style 6		
Left Hand/ Counter- Clockwise; .015" Radius	.030"	.030"	.300"	LGDT030D23005CR015	LGDT030D23006CR015	LGDT030D53005CR015	LGDT030D53006CR015	TIN add 'C'  TiCN add 'D'  TiAlN add 'E'  Diamond add 'F'	"L"
			.500"	LGDT030D25005CR015	LGDT030D25006CR015	LGDT030D55005CR015	LGDT030D55006CR015		
			1.000"	LGDT030D210005CR015	LGDT030D210006CR015	LGDT030D510005CR015	LGDT030D510006CR015		
	.050"	.070"	.300"	LGDT050D23005CR015	LGDT050D23006CR015	LGDT050D53005CR015	LGDT050D53006CR015		
			.500"	LGDT050D25005CR015	LGDT050D25006CR015	LGDT050D55005CR015	LGDT050D55006CR015		
			1.000"	LGDT050D210005CR015	LGDT050D210006CR015	LGDT050D510005CR015	LGDT050D510006CR015		
	.070"	.100"	.300"	LGDT070D23005CR015	LGDT070D23006CR015	LGDT070D53005CR015	LGDT070D53006CR015		
			.500"	LGDT070D25005CR015	LGDT070D25006CR015	LGDT070D55005CR015	LGDT070D55006CR015		
			1.000"	LGDT070D210005CR015	LGDT070D210006CR015	LGDT070D510005CR015	LGDT070D510006CR015		
	.090"	.115"	.300"	LGDT090D23005CR015	LGDT090D23006CR015	LGDT090D53005CR015	LGDT090D53006CR015		
			.500"	LGDT090D25005CR015	LGDT090D25006CR015	LGDT090D55005CR015	LGDT090D55006CR015		
			1.000"	LGDT090D210005CR015	LGDT090D210006CR015	LGDT090D510005CR015	LGDT090D510006CR015		
Left Hand/ Counter- Clockwise; .030" Radius	.100"	.125"	.300"	LGDT100D23005CR030	LGDT100D23006CR030	LGDT100D53005CR030	LGDT100D53006CR030		
			1.000"	LGDT100D210005CR030	LGDT100D210006CR030	LGDT100D510005CR030	LGDT100D510006CR030		
	.125"	.190"	.300"	LGDT125D23005CR030	LGDT125D23006CR030	LGDT125D53005CR030	LGDT125D53006CR030		
			1.000"	LGDT125D210005CR030	LGDT125D210006CR030	LGDT125D510005CR030	LGDT125D510006CR030		
	.150"	.200"	1.000"	LGDT150D210005CR030	LGDT150D210006CR030	LGDT150D510005CR030	LGDT150D510006CR030		
			2.000"	LGDT150D220005CR030	LGDT150D220006CR030	LGDT150D520005CR030	LGDT150D520006CR030		

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